



AZUMA ROCK™

AREA SKILLS

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Il brand Imola, attento osservatore delle tendenze e dei dati di vendita, dopo i successi riscontrati dalle serie di ceramica ad effetto cemento di Azuma, ai suoi esordi contraddistinta da una proposta dai toni sul grigio, seguita poi dal giusto completamento nei toni medi e caldi di Azuma Up, non poteva non continuare a investigare per proporre al mercato nuove interpretazioni. Da qui il nuovo contenitore, ibrido nella sua miscellanea: da una parte il cemento per eccellenza, Azuma, dall'altra la pietra, Rock.

As a discerning follower of trends and sales data, and after the success of the Azuma cement-effect ceramic series, its débuts marked by a range of grey shades, followed by the Azuma Up perfect finishing in medium and warm shades, the Imola brand felt compelled to carry on with its research to offer the market new interpretations. From here stems the new container, varied in its collection: on the one hand the Azuma cement par excellence and on the other, the Rock stone.

S

AV

W

CG

AG

G



A.RCK 120S RM . A.RCK6 278S RM



A.RCK 120S RM



A.RCK6 120S RM . A.RCK6 278S RM



A.RCK6 120S RM . A.RCK6 278S RM . RTN6 PETRO278RM



A.RCK6 120AV RM . RTN6 MENTA278RM



A.RCK6 120AV RM



A.RCK6 120W RM . A.RCK6 278W RM . RTN6 ARANC278RM



A.RCK6 120CG RM . A.RCK6 278CG RM







A.RCK6 120AG RM . A.RCK R12AG RM



A.RCK6 120AG RM



A.RCK R12AG RM . A.RCK 60AG ASRM



A.RCK 90G RM . A.RCK6 278G RM



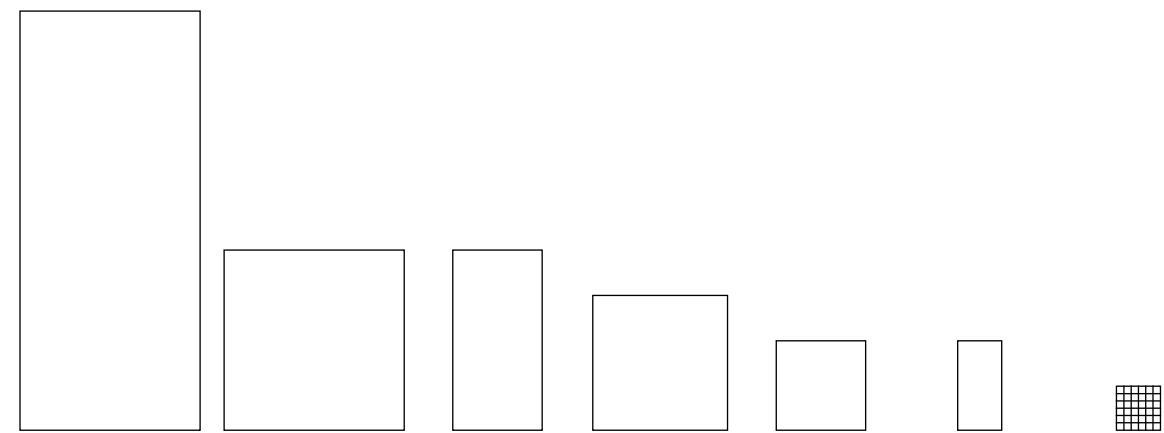
A.RCK 90G RM



A.RCK 90G ASRM

UNI EN 14411 - G Bla

Mapei 133



30x30 - 12"x12"



A.RCK 36S RM 193171	MK.A.RCK 30S 194391
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A.RCK R60S RM
193218

A.RCK 60S ASRM
193236



COLOR BODY PORCELAIN TILE / GRES PORCELLANATO COLORATO IN MASSA
CONFORME / ACCORDING TO
UNI EN 14411 - G Bla

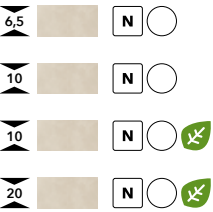
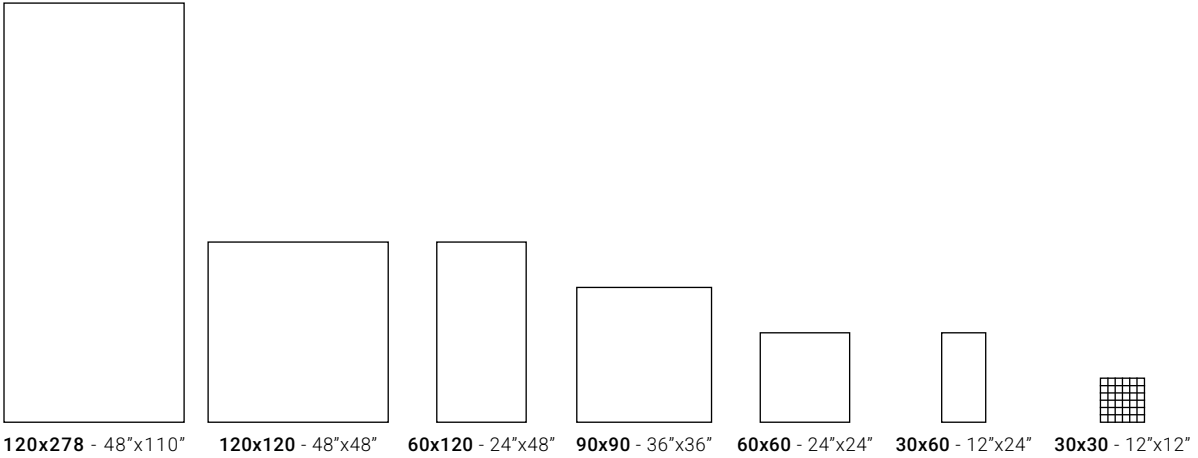


AV



5 different graphics / 5 grafiche differenti

Stucchi consigliati / Recommended grouts



A.RCK6 278AV RM 192107	A.RCK6 120AV RM 192119	A.RCK6 12AV RM 192125				
	A.RCK 120AV RM 193136	A.RCK 12AV RM 193142	A.RCK 90AV RM 193185	A.RCK 60AV RM 193160	A.RCK 36AV RM 193167	MK.A.RCK 30AV 194387
		A.RCK R12AV RM 193197		A.RCK R60AV RM 193214		
			A.RCK 90AV ASRM 193246	A.RCK 60AV ASRM 193232		



COLOR BODY PORCELAIN TILE / GRES PORCELLANATO COLORATO IN MASSA
CONFORME / ACCORDING TO
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W

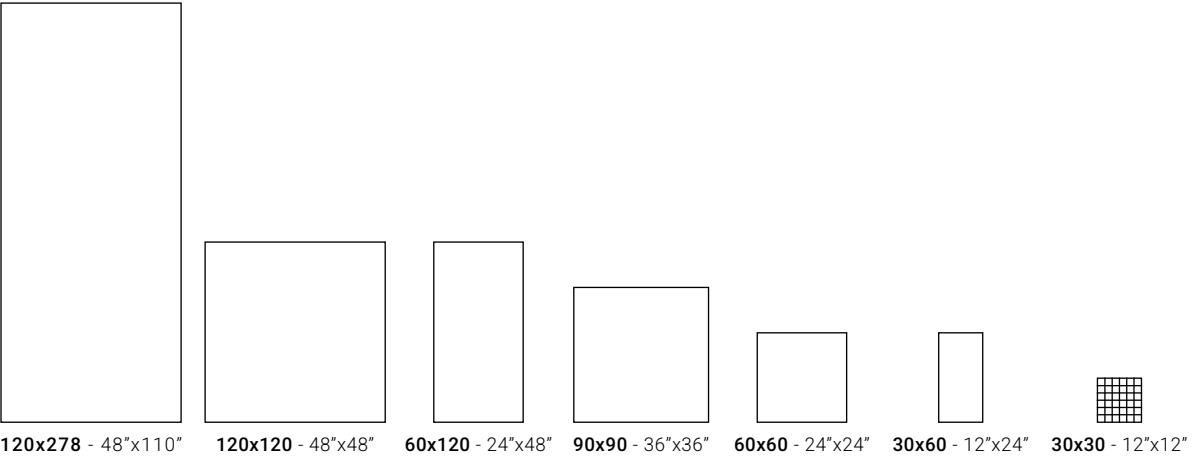


5 different graphics / 5 grafiche differenti

Stucchi consigliati / Recommended grouts


Kerakoll KK 4


Mapei 103







A.RCK6 278W RM 192112	A.RCK6 120W RM 192124	A.RCK6 12W RM 192130				
		A.RCK 120W RM 193141	A.RCK 12W RM 193147	A.RCK 90W RM 193190	A.RCK 60W RM 193207	A.RCK 36W RM 193172
		A.RCK 12W RM 193147		A.RCK 90W RM 193190		
		A.RCK R12W RM 193202		A.RCK R60W RM 193219		
				A.RCK 90W ASRM 193251		
				A.RCK 60W ASRM 193237		







Kerakoll KK 66 Mapei 112

6.5				A.RCK6 278CG RM 192109	A.RCK6 120CG RM 192121	A.RCK6 12CG RM 192127					
10					A.RCK 120CG RM 193138	A.RCK 12CG RM 193144	A.RCK 90CG RM 193187	A.RCK 60CG RM 193204	A.RCK 36CG RM 193169	MK.A.RCK 30CG 194389	
10						A.RCK R12CG RM 193199		A.RCK R60CG RM 193216			
20							A.RCK 90CG ASRM 193248	A.RCK 60CG ASRM 193234			



COLOR BODY PORCELAIN TILE / GRES PORCELLANATO COLORATO IN MASSA
CONFORME / ACCORDING TO
UNI EN 14411 - G Bla





AG

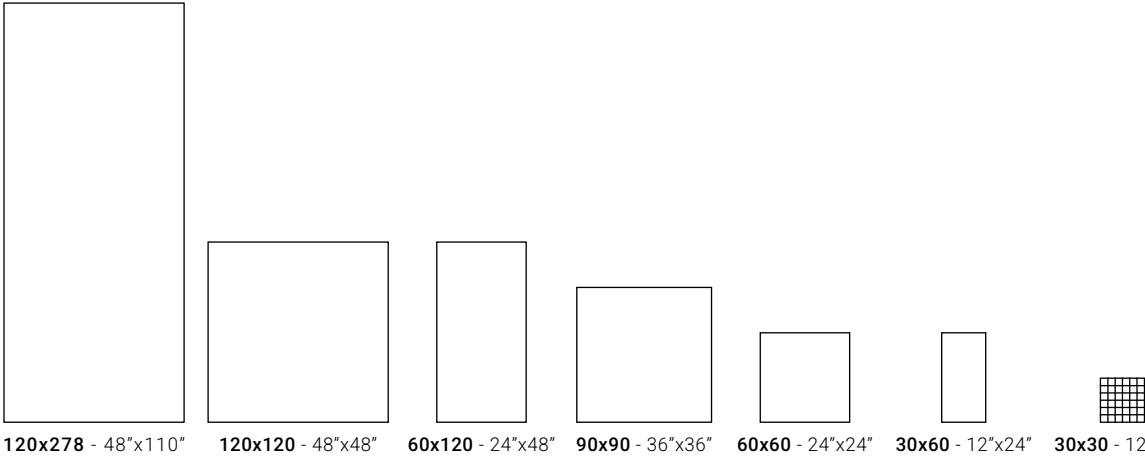


5 different graphics / 5 grafiche differenti

Stucchi consigliati / Recommended grouts


Kerakoll KK 66


Mapei 112











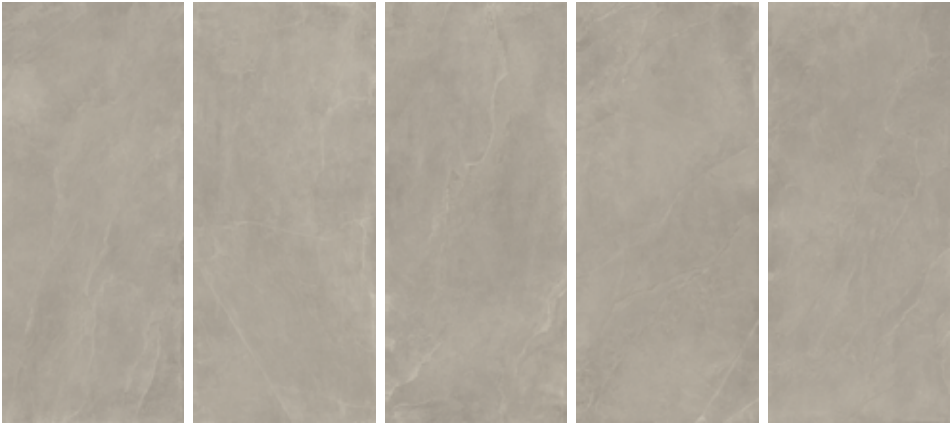
A.RCK6 278AG RM 192108	A.RCK6 120AG RM 192120	A.RCK6 12AG RM 192126				
A.RCK 120AG RM 193137		A.RCK 12AG RM 193143	A.RCK 90AG RM 193186	A.RCK 60AG RM 193203	A.RCK 36AG RM 193168	MK.A.RCK 30AG 194388
A.RCK R12AG RM 193198				A.RCK R60AG RM 193215		
A.RCK 90AG ASRM 193247			A.RCK 60AG ASRM 193233			



COLOR BODY PORCELAIN TILE / GRES PORCELLANATO COLORATO IN MASSA
CONFORME / ACCORDING TO
UNI EN 14411 - G Bla

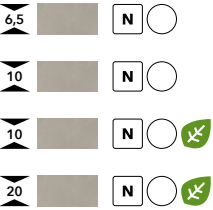
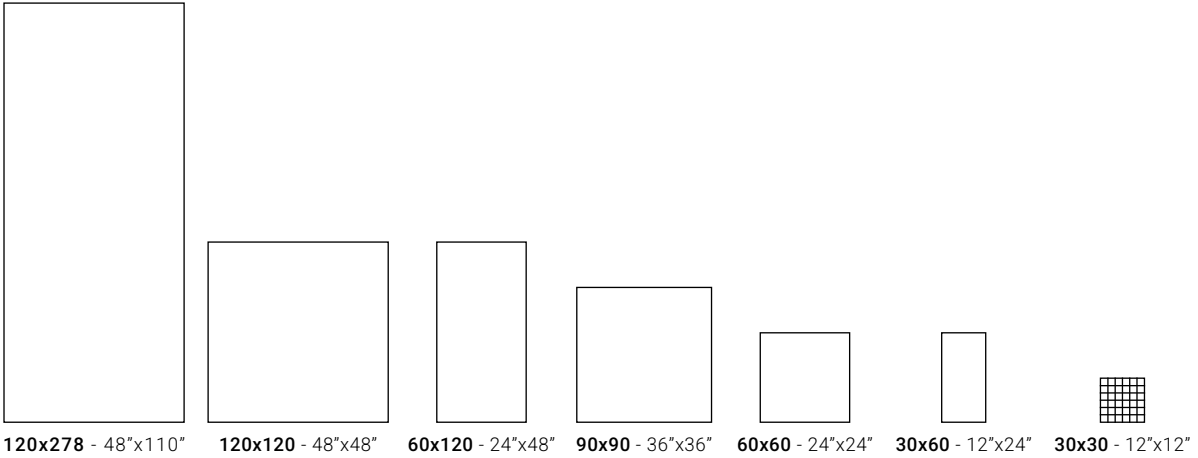


G



5 different graphics / 5 grafiche differenti

Stucchi consigliati / Recommended grouts



A.RCK6 278G RM 192110	A.RCK6 120G RM 192122	A.RCK6 12G RM 192128				
	A.RCK 120G RM 193139	A.RCK 12G RM 193145	A.RCK 90G RM 193188	A.RCK 60G RM 193205	A.RCK 36G RM 193170	MK.A.RCK 30G 194390
		A.RCK R12G RM 193200		A.RCK R60G RM 193217		
			A.RCK 90G ASRM 193249	A.RCK 60G ASRM 193235		

COLOR BODY PORCELAIN TILE / GRES PORCELLANATO COLORATO IN MASSA

CONFORME / ACCORDING TO

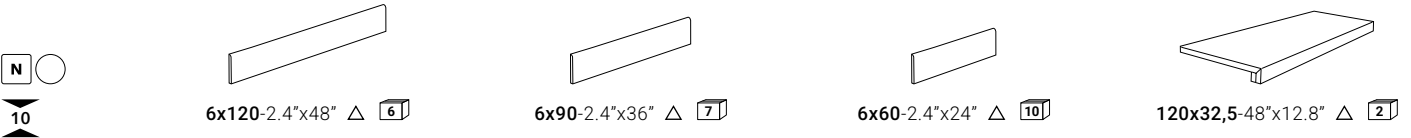
UNI EN 14411 - G Bla



I pezzi speciali ed i fondi possono presentare leggere differenze di tonalità fra di loro. / Special pieces and backgrounds can have slightly different shades from one another.

Il bordo può mostrare una piccola diversità cromatica fra la superficie ed il corpo del pezzo ceramico. / There can be a slight colour difference on the edge between the surface and the main ceramic piece.

PEZZI SPECIALI / SPECIAL PIECES



S	A.RCK BT120S 194367	A.RCK BT90S 194373	A.RCK BT60S 194379	A.RCK G120S 194385
AV	A.RCK BT120AV 194363	A.RCK BT90AV 194369	A.RCK BT60AV 194375	A.RCK G120AV 194381
W	A.RCK BT120W 194368	A.RCK BT90W 194374	A.RCK BT60W 194380	A.RCK G120W 194386
CG	A.RCK BT120CG 194365	A.RCK BT90CG 194371	A.RCK BT60CG 194377	A.RCK G120CG 194383
AG	A.RCK BT120AG 194364	A.RCK BT90AG 194370	A.RCK BT60AG 194376	A.RCK G120AG 194382
G	A.RCK BT120G 194366	A.RCK BT90G 194372	A.RCK BT60G 194378	A.RCK G120G 194384

IMBALLI / PACKAGING

			SCATOLA / BOX			PALLET		
FORMATO NOMINALE NOMINAL SIZE	BORDO EDGE	SPESSORE THICKNESS	PZ/BOX PCS/BOX	MQ/BOX SM/BOX	KG/BOX KG/BOX	BOX/PALLET BOXES/PALLET	MQ/PALLET SM/PALLET	KG/PALLET KG/PALLET
120x278-48"x110"	RECTIFIED	6,5	1	3,336	53,00	20	66,72	1.080,00
120x120-48"x48"	RECTIFIED	6,5	2	2,88	44,74	30	86,40	1.362,25
120x120-48"x48"	RECTIFIED	10	1	1,44	33,20	36	51,84	1.215,20
60x120-24"x48"	RECTIFIED	6,5	4	2,88	45,19	16	46,08	743,07
60x120-24"x48"	RECTIFIED	10	2	1,44	32,25	30	43,20	987,50
90x90-36"x36"	RECTIFIED	10	2	1,62	37,00	22	35,64	834,00
60x60-24"x24"	RECTIFIED	10	3	1,08	24,05	40	43,20	978,00
30x60-24"x24"	RECTIFIED	10	6	1,08	23,90	40	43,20	976,00
30x30-12"x12" MOSAIC	MOSAIC	10	6	0,54	11,83	48	25,92	584,03

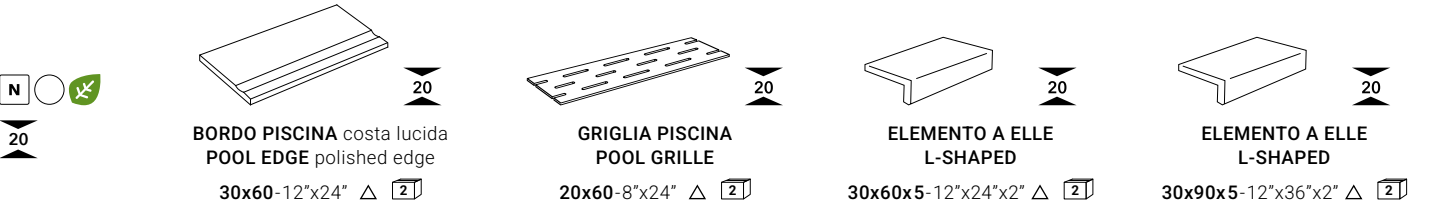
CARATTERISTICHE TECNICHE SPECIFICHE / TECHNICAL FEATURES SPECIFICATIONS

	DIN EN 16165 Annex B (DIN 51130) (R)	DIN EN 16165 Annex A (DIN 51097) (A+B+C)	B.C.R. DM 14/6/89 N. 236		PENDULUM TEST BS (INGLESE)	PENDULUM TEST AS/NZS 4856:2004 (AUSTRALIANO)	PENDULUM TEST UNE ENV 12633:2003 (SPAGNOLO)	BOT 3000 (DCOF)
			C.A.	G.B.				AVERAGE VALUE
AZUMA ROCK	R10	A+B	>0.4	>0.4	>25	P2	1	>0,42
AZUMA ROCK	R11	B+C	>0.4	>0.4	>36	P4	3	>0,42

PEZZI SPECIALI / SPECIAL PIECES



S	A.RCK SB90S AS 194403	A.RCK SB60S AS 194397	A.RCK GR336S AS 194409
AV	A.RCK SB90AV AS 194399	A.RCK SB60AV AS 194393	A.RCK GR336AVAS 194405
W	A.RCK SB90W AS 194404	A.RCK SB60W AS 194398	A.RCK GR336W AS 194410
CG	A.RCK SB90CG AS 194401	A.RCK SB60CG AS 194395	A.RCK GR336CGAS 194407
AG	A.RCK SB90AG AS 194400	A.RCK SB60AG AS 194394	A.RCK GR336AGAS 194406
G	A.RCK SB90G AS 194402	A.RCK SB60G AS 194396	A.RCK GR336G AS 194408



S	A.RCK BP60S AS 194427	A.RCK GP60S AS 194433	A.RCK L 60S AS 194415	A.RCK L 90S AS 194421
AV	A.RCK BP60AV AS 194423	A.RCK GP60AV AS 194429	A.RCK L 60AV AS 194411	A.RCK L 90AV AS 194417
W	A.RCK BP60W AS 194428	A.RCK GP60W AS 194434	A.RCK L 60W AS 194416	A.RCK L 90W AS 194422
CG	A.RCK BP60CG AS 194425	A.RCK GP60CG AS 194431	A.RCK L 60CG AS 194413	A.RCK L 90CG AS 194419
AG	A.RCK BP60AG AS 194424	A.RCK GP60AG AS 194430	A.RCK L 60AG AS 194412	A.RCK L 90AG AS 194418
G	A.RCK BP60G AS 194426	A.RCK GP60G AS 194432	A.RCK L 60G AS 194414	A.RCK L 90G AS 194420

IMBALLI / PACKAGING

			SCATOLA / BOX			PALLET		
FORMATO NOMINALE NOMINAL SIZE	BORDO EDGE	SPESSORE THICKNESS	PZ/BOX PCS/BOX	MQ/BOX SM/BOX	KG/BOX KG/BOX	BOX/PALLET BOXES/PALLET	MQ/PALLET SM/PALLET	KG/PALLET KG/PALLET
90x90-36"x36"	RECTIFIED	20	1	0,81	35,50	30	24,30	1.085,00
60x60-24"x24"	RECTIFIED	20	2	0,72	32,35	32	23,04	1.055,20

CARATTERISTICHE TECNICHE SPECIFICHE / TECHNICAL FEATURES SPECIFICATIONS

	DIN EN 16165 Annex B (DIN 51130) (R)	DIN EN 16165 Annex A (DIN 51097) (A+B+C)	B.C.R. DM 14/6/89 N. 236		PENDULUM TEST BS (INGLESE)	PENDULUM TEST AS/NZS 4856:2004 (AUSTRALIANO)	PENDULUM TEST UNE ENV 12633:2003 (SPAGNOLO)	BOT 3000 (DCOF)
			C.A.	G.B.				AVERAGE VALUE
AZUMA ROCK AS	R11	B+C	>0.4	>0.4	>36	P4	3	>0,42

Caratteristiche Tecniche Gres Porcellanato

Technical Specifications Porcelain Stoneware

CONFORME / ACCORDING TO

UNI EN 14411 - G Bla

CARATTERISTICA Specification	METODO DI PROVA Test methods	REQUISITI PREVISTI DALLA NORMA Requirements in accordance to the standards	VALORE MEDIO Average value
 DIMENSIONI E ASPETTO DIMENSIONS AND APPEARANCE	ISO 10545-2	PROSPETTO G.1 PROSPECT G.1	CONFORME COMPLIANT
 ASSORBIMENTO D'ACQUA WATER ABSORPTION	ISO 10545-3	≤ 0,5%	< 0,1%
 RESISTENZA A FLESSIONE FLEXURAL RESISTANCE		min. 35 N/mm²	> 45 N/mm²
SFORZO DI ROTTURA MODULUS OF RUPTURE	ISO 10545-4	SPESSORE / THICKNESS ≥ 7,5 mm: min. 1300N	SPESSORE* THICKNESS* 6,5 mm1800 N* 10 mm3000 N* 20 mm13000 N*
 RESISTENZA ALL'ABRASIONE PROFONDA DEEP ABRASION RESISTANCE	ISO 10545-6	≤ 175 mm³	< 140 mm³
 COEFFICIENTE DILATAZIONE TERMICA LINEARE (α) LINEAR EXPANSION THERMIC COEFFICIENT	ISO 10545-8	METODO DISPONIBILE AVAILABLE ON REQUEST	≤ 7x10 ⁻⁶ °C ⁻¹
 RESISTENZA AGLI SBALZI TERMICI RESISTANCE TO SUDDEN TEMPERATURE CHANGES	ISO 10545-9	METODO DISPONIBILE AVAILABLE ON REQUEST	RESISTE RESISTANT
 RESISTENZA AL GELO FROST RESISTANCE	ISO 10545-12	RICHIESTA ALWAYS TESTED	RESISTE RESISTANT
 PRODOTTI CHIMICI AD USO DOMESTICO ED ADDITIVI PER PISCINA HOUSEHOLD CHEMICALS AND SWIMMING POOL WATER CLEANSERS		min. B	min. B
ACIDI ED ALCALI A BASSA CONCENTRAZIONE ACIDS AND LOW CONCENTRATION ALKALIS	ISO 10545-13	DA LA, LB A LC FROM LA, LB TO LC	DA LA, LB A LC FROM LA, LB TO LC
ACIDI ED ALCALI AD ALTA CONCENTRAZIONE ACIDS AND HIGH CONCENTRATION ALKALIS		METODO DISPONIBILE AVAILABLE ON REQUEST	METODO DISPONIBILE AVAILABLE ON REQUEST
 RESISTENZA ALLE MACCHIE UGL STAIN RESISTANCE UGL	ISO 10545-14	METODO DISPONIBILE AVAILABLE ON REQUEST	METODO DISPONIBILE AVAILABLE ON REQUEST
RESISTENZA ALLE MACCHIE GL STAIN RESISTANCE GL		min. 3	min. 3

* VALORI RIFERITI AL FORMATO 60X60 / VALUES REFERRED TO 60X60 SIZE

Simbologia

Symbols

INDICAZIONI D'USO
INDICATIONS FOR USE

 Pavimento
Floor tiles

 Rivestimento
Wall tiles

DESTINAZIONI D'USO
SUGGESTED APPLICATIONS

 Abitazioni
Domestic purpose

 Commerciale leggero
Light commercial

 Commerciale
Commercial

 Esterni
Outdoor floor

SUPERFICI
SURFACES

Finitura
Finish

 Naturale
Natural

Aspetto superficiale
Surface look

 Opaco
Matt

Bordo
Edge

 **RM**
Rettificato monocalibro
Monocaliber, rectified

STONALIZZAZIONE
SHADE VARIATION

 **V2**

SPESSORE
THICKNESS

 **6,5** **10** **20**

CARATTERISTICHE DI VENDITA
SALES CHARACTERISTICS

 Imballo.
Packaging.

 Prodotto venduto al pezzo.
Product sold per item.

Tutti i nostri prodotti, sia al mq che al pezzo, sono
venduti unicamente a scatola completa.
All our products are sold only in complete boxes, whether
the unit of measure is per item or per square metre.



imolaceramica.com

Marketing CC Imola

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COOPERATIVA

CERAMICA

IMOLA - DAL 1874



FARE FUTURO
FURTHER
TOGETHER